HYIROGENATION OF AROMATICS WITH SALICYLALDEHYDE COMPLEXES AS CATALYSTS

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The salicylaldehyde complexes of copper and nickel are known 1,2 to absorb hydrogen in solution. The catalytic activity of cuprous chelate in quinoline in the homogeneous hydrogenation of quinone was discovered by Calvin in 1938. However, these chelates have not been reported to be active in the hydrogenation of aromatic rings. In our search for coordination catalysts for aromatic ring saturation by hydrogenation we found some salicylaldehyde complexes as active catalysts. These catalysts are of two groups, viz. (i) the complexes without any combination with a reductant and (ii) those in combination with a reductant such as lithium aluminium hydride (LAH). The first group consists of (1) Bis-(salicylaldehydato) cobalt(II) dihydrate (abbreviated, Cosal) and (2) Bis(Salicylaldehydato) nickel (II) dihydrate (abbreviated, Nisal) whereas the second group consists of (3) Cosal-LAH, (4) Nisal-LAH and (5) Bis(salicylaldehydato)copper(II) (abbreviated, Cusal) - LAH. The catalyst systems constituting the second group are more active than the other. The activity of the second group is comparable to that of the acetylacetonate complexes reduced by trialkyl aluminium4 or LAH5 and also of acetylacetone-ethylenedimino complexes reduced by LAH6.

The complexes were prepared by the method of Tyson and Adams. The hydrogenation experiments were carried out in a horizontal rotary autoclave of 500 ml capacity. Neither the complexes nor their combination with lithium aluminium hydride were soluble in the substrates used. However, a solvent like tetrahydrofuran or dioxan dissolved both the catalyst systems. After the reaction was over a black precipitate was always found, from which the liquid was filtered off and the substrate analysed. The precipitate could be reused several times with pronounced activity.

The catalysts hydrogenated benzene, toluene and xylenes into the corresponding naphthenes; the activity decreased with the degree of substitution in the ring, for example, conversion was 95 %, 44 % and 15 % with benzene, toluene and xylenes, respectively, under identical conditions.

Table 1 : Activity of Catalysts

(Substrate: 500 mmole of benzene; temperature: 2040C;

cold H, pressure: 60 kgf/cm2; 1st group catalysts: 3 mmole;

2nd group catalysts: 2 mmole of complexes and metal to Al ratio: 1:5)

Catalyst	Time ⁸ ,	Conversion, 96 saturate (v/v)
Cosal	90	61
Nisal	90	95
Cosal - LAH	30	96
Nisal - LAH	30	96
Cusal - LAH	90	95

Table 2 : Effect of Temperature

(Substrate: 500 mmole of benzene; cold H2 pressure: 60 kgf/cm2;

catalyst: 3 mmole).

Catalyst	Temperature, OC	Time, min	Conversion, % saturate (v/v)
Ni sal	235	15	97.5
	203	90	97.0
	186	90	42.0
	172	90	26.0
Cosal	235	90	95.0
	203	90	61.0
	186	90	14.0

Table 3: Effect of Catalyst Concentration (Substrate: 500 mmole benzene; catalyst: Cosal-LAH; temp.: 200°C;

cold Ho pressure: 60 kgf/cm²; metal to Al ratio in catalyst: 1:8)

Cosal, mmole	Time, min	Conversion, % saturate (v/v)
1.00	30	98
0.66	65	100
0.50	130	97
0.33	140	95

Table 1 shows the activity of the salicylaldehyde complexes of cobalt, nickel and copper with and without LAH, using benzene as the substrate. Tables 2 to 4 illustrate the effect of temperature, catalyst concentration and the transition metal to aluminium atomic ratio on the activity of the catalysts. Pronounced catalyst activity was noted under the following conditions: Temperature = 200°C and above; Catalyst concentration (per 500 mmole substrate) = 3 mmole of chelate in the case of 1st group catalysts and 1-2 mmoles of chelate in the case of 2nd group catalysts; Metal to aluminium ratio = 1:4 and less. Pressure has no special role beyond what is required by the stoichiometry, the temperature and volume of the reaction system and the convenience of carrying out the reaction without refilling the reactor with hydrogen. A cold H₂ pressure of 60kgf/cm was convenient in a half-litre autoclave.

Table 4: Effect of Metal to Aluminium Ratio (Catalyst: Nisal-LAH; substrate: 500mmole benzene; temperature: 204 °C; cold H2 pressure: 60 kgf/cm²)

Ni: Al atomic ratio	Time, min	Conversion, % saturate (v/v)
1:1	90	88
1:2	90	96
1:3	35	98
1:4	30	98
1:5	25	96
1:6	20	98
1:7	2 0	97

A few other factors affecting the catalytic activity are the method of preparation, the nature of solvent, the presence of impurities, etc. In the absence of a solvent, the chelates were active both with and without LAH. However when a solvent (tetrahydrofuran or dioxan) was used only the systems containing LAH were active.

The mechanism of the catalytic hydrogenation reported here is not clearly understood. It appears to be different with the two different groups of catalysts.

In the presence of a reductant (2nd group catalyst), it is proposed that a transition metal hydride species is formed as a reaction intermediate by the reduction of the complex with lithium aluminium hydride. Depending upon the presence or absence of a solvent, it could be a case of homogeneous catalysis

or "heterogenised" homogeneous catalysis with LAH behaving as both reductant and support. When no reductant is used (lst group catalyst), the system appears to be heterogeneous in nature. Concrete evidence is lacking for this entire hypothesis.

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